

11 Am today - 12 test - David S

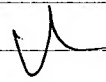
Work Order ID 93542

93542

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November-20-12 6:44:48 AM

Item ID: D4640-7 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Aft Wall Protector
Start Date: 11/20/12 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 11/20/12 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4640	B

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg

Prog Rev: B

Dwg Rev: B

Deburr as required

No holes
unframed

1 0 JM 12-11-20

0093 Lexan Floor-07

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

1 0 JM 12-11-20

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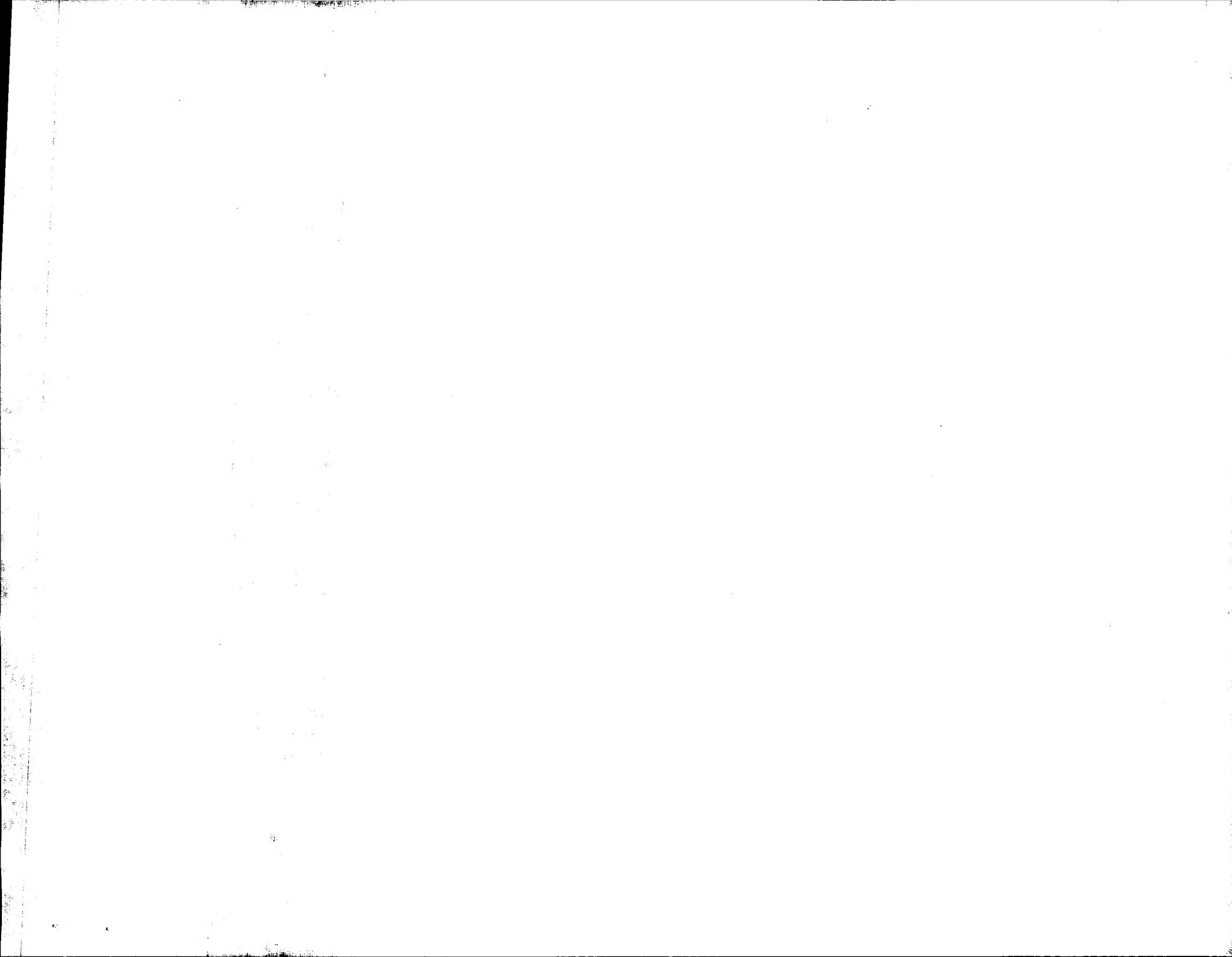
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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 DAS 15 9-83 12/1/20				1			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <i>Dwg 15</i> Memo <i>BH F</i>	0.00 0.00 <i>RD 3/10</i>				<i>U</i>	<i>12.11.20</i>		
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>12/11/20</i>

U 12.11.20



Picklist Print

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Work Order ID: 93542

Parent Item: D4640-7

Start Date: 11/20/12

Required Date: 11/20/12

Parent Item Name: Aft Wall Protector

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC
REV.B VERF:JLM

IPP REV:B 12.10.17 AS PER

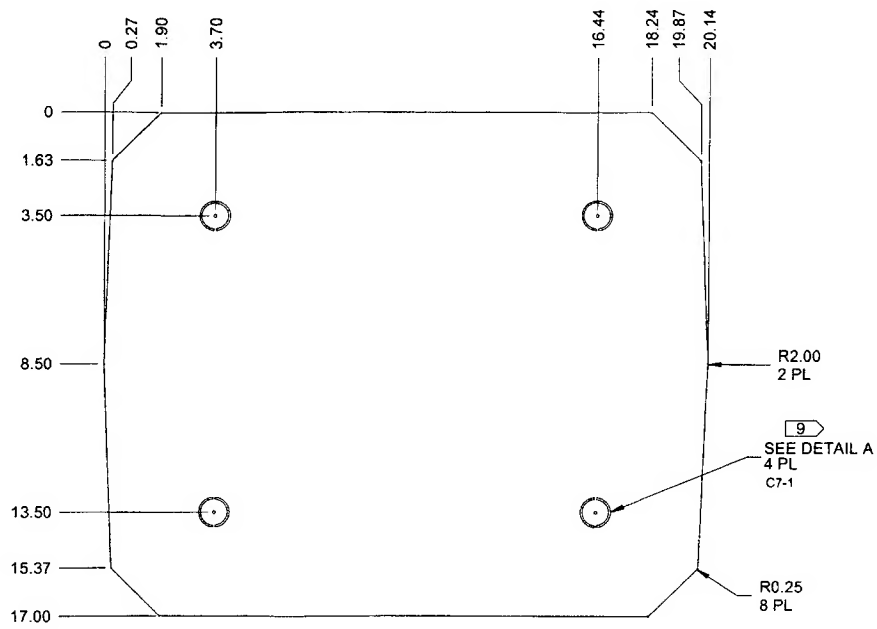
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-07 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	6,488.9500	2.385	25105263 2.6			Jm 12-11-20
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				therm		6488.95							
				112176		5.05							
				114459		1318.57							
				123105		5165.33							
								123105					

93542

no hole

no hole

20 hole



D4640-7 AFT WALL PROTECTOR
TEXTURED SIDE SHOWN

RELEASED
2012-09-12
JWP

W/O 93542

- NOTES:**
- 1) MATERIAL: F6006-GY5B133 GRAY LEXAN SHEET (SUEDE/POLISHED) 0.093 THICK $\triangle B$
REF DART SPEC MLEXS.093-F6006-07
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1 ON SMOOTH SIDE
 - 7) WEIGHT: 1.34 lbs
 - 8) CHECK PER TEMPLATE DT8927
 - 9) ADD HOLES IF CUSTOMER REQUESTS "TRIMMED KIT" ON PURCHASE ORDER

DESIGN	<i>BC</i>	DART AEROSPACE LTD	
DRAWN	<i>BC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>BC</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>BC</i>	D4640	SHEET 4 OF 9
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	BAGGAGE PROTECTOR	NTS
DATE	12.07.19	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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